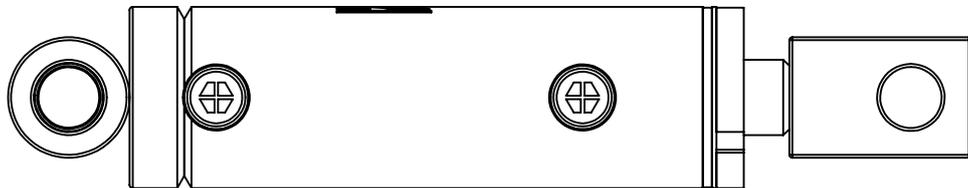
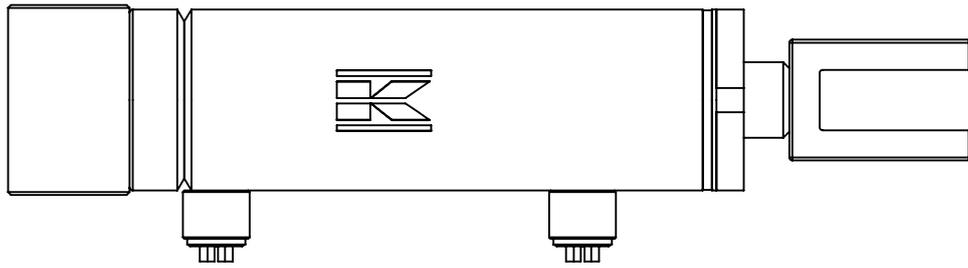


All tolerances according to KRAMP-norm • Unless stated otherwise • If in doubt please ask

Above	-	6	30	120	400	1000	All diameters	Angles $\pm 2^\circ$ Drilled holes $+0.25-0$ All sharp edges removed $R0.2+0.2$ Inside and Outside deburred Surface roughness max. $Ra 3.2$	Stroke
Up to	6	30	120	400	1000	2500	$\text{Ø } 0.1 A$		Tol. $+1.8$ -1.6
Tol.	± 0.1	± 0.2	± 0.3	± 0.5	± 0.8	± 1.2			

	Drawn		Pressure	250 bar
	Cust. Ref.	Downer-1	Weight	4.27 kg
Item	CFGY0067087		Reference	0418265
Description	C2P.50.25.100 Bus/40~Gaffel/60x40x20 (Las)			
Finish	Primer & RAL9005 Jet-black Matt			

CFGCY0067087 - C2P.50.25.100 Bus/40~Gaffel/60x40x20 (Las)



PARTNO	POS.	DESCRIPTION	QTY.
MDL-090348	1	Tube - Cylinder tube 60 x 50 ST52-H8 CB 60-5H8 L=0.175	1
LSN04E	2	Welding-stud 1/4" BSP	2
DS3905001A	3	Reinforced Endcap C2/C3 - Bore 50	1
	4	Bush 40 x 23 L=63	1
ZB202315PTFE	5	Bearing-bush Permaglide P1 - d=20, D=23, L=15 (maintenance-free)	2
MDL-090346	6	Rod - Hard Chrome Shaft 25 - HAC25 L=0.197	1
FS1712	7	Clevis 60x40x20 hole 20	1
DS2905013025	8	Cylinder-head C2 - Bore 50 - Rod 25 - 250 bar	1
ASU2533653	9	Scraper 25 x 33.6 x 5.3	1
SA253368UN	10	Rod-seal 25 x 33 x 6.8 UN	1
BU4404353	11	Backup-ring 44.04 x 3.53 x 1.02	1
OR4445353	12	O-ring 44.45 x 3.53	1
OR4890262	13	O-ring 48.90 x 2.62	1
DS2905004S	14	Cylinder-piston C2P - Bore 50	1
ZAS503942T764	15	Piston stepseal 50 x 39 x 4.2	1
OR219026290P001	16	O-ring 21.90 x 2.62 - 90'-shore	1
GRE504597	17	Wear-ring 50 x 45 x 9.7	1
91655B	18	Grub screw M5x5 45H DIN 916	1
SP04M	19	Dust plug outer thread 1/4" BSP	2